



## Hostacom CB271FC/D

### Compounded Polyolefin

#### Product Description

Hostacom CB271FC/D high melt flow, 2,400 MPa flexural modulus, precolored, UV-stabilized, mineral-filled thermoplastic elastomeric olefin (TEO) resin has an excellent combination of stiffness, impact resistance and processability. It was designed primarily for automotive interior applications that require high durability.

#### Product Characteristics

Status	Commercial: Proprietary
Test Method used	ISO
Availability	North America
Processing Methods	Injection Molding
Features	Good Dimensional Stability, High Flow , Good Impact Resistance , Good Moldability , High Rigidity , Good UV Resistance
Typical Customer Applications	Instrument Panels, Interior Applications

Typical Properties	Method	Value	Unit
<b>Physical</b>			
Density	ISO 1183	1.08	g/cm <sup>3</sup>
Melt flow rate (MFR) (230°C/2.16Kg)	ISO 1133	18	g/10 min

Note: Alternative test method is ASTM D 1238-01.

<b>Mechanical</b>			
Tensile Stress at Yield	ISO 527-1, -2	24	MPa
Tensile Strain at Yield	ISO 527-1, -2	5	%
Flexural modulus	ISO 178	2400	MPa

<b>Impact</b>			
Notched izod impact strength	ISO 180		
(23 °C)		24	kJ/m <sup>2</sup>
(-30 °C)		2.4	kJ/m <sup>2</sup>

<b>Thermal</b>			
Heat deflection temperature B (0.45 MPa) Unannealed	ISO 75B-1, -2	119	°C
Heat deflection temperature A (1.80 MPa) Unannealed	ISO 75A-1, -2	64	°C
CLTE, Flow	ISO 11359-1, -2	6.0 x 10 <sup>-5</sup>	cm/cm/°C

Note: Determined over a temperature range of -30°C to 100°C. Alternative test method is ASTM E 228-95.

#### Additional Information

Mold shrinkage	ISO 294-4
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Note: Please contact Basell for shrinkage recommendations.

#### Notes

Typical properties; not to be construed as specifications.